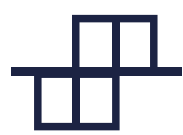


ASSEMBLY



B2KON

DUOMOD

Double Module Container

2,4m x 4m x 2,5m



ÉROUNITS
PORTABLE OFFICE & STORAGE SOLUTIONS



*Please scan the code
for the assembly
video.*

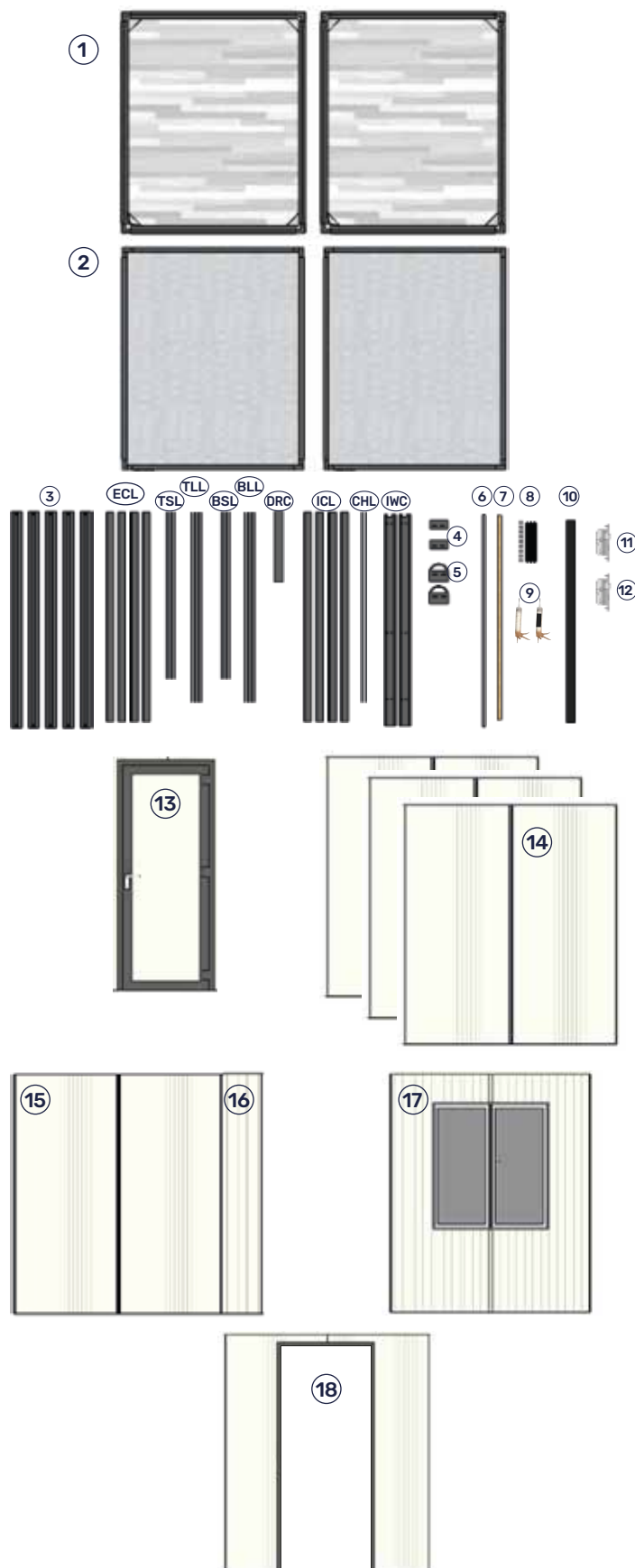
www.b2kon.com



2,4m x 4m x 2,5m

unboxing / inventory checklist

No	Item Name /Description	Label	Quantity
1	Bottom Module	1	2
2	Top Module	2	2
3	Studs	3	8
4	Exterior Corner Laths	ECL	4
5	Top Short Laths	TSL	4
6	Top Long Laths	TLL	2
7	Bottom Short Laths	BSL	4
8	Bottom Long Laths	BLL	2
9	Door Rain Cover	DRC	1
10	Interior Corner Laths	ICL	4
11	Ceiling Hiding Laths	CHL	2
12	Interior Wall Connection Cover	IWC	2
13	Bottom Connection Plate	4	2
14	Top connection Plate	5	2
15	Floor Connection Cover	6	1
16	Floor Connection Filler (OSB)	7	2
17	Bolts&nuts Screw Set	8	1
	M12 Screw and Nut with Flange, Galvanized		12
	M8 Screw and Nut with Flange, Galvanized		28
	M6 Screw and Nut with Flange, Galvanized		4
	4,2x25 mm Round Head Self Tapping Screw, Galvanized		116
	Eye Bolts		4
18	PU Black&White Sealants	9	1
19	Gasket	10	1
20	Door Handle	11	1
21	Window Handle	12	1
22	Door Leaf	13	1
23	Short Wall	14	3
24	Long Wall	15	2
25	Long Wall Extension	16	2
26	Short Wall + Window	17	1
27	Short Wall + Exterior Door	18	1



DUOMOD

Double Module Container

2,4m x 4m x 2,5m

ASSEMBLY

ÉROUNITS
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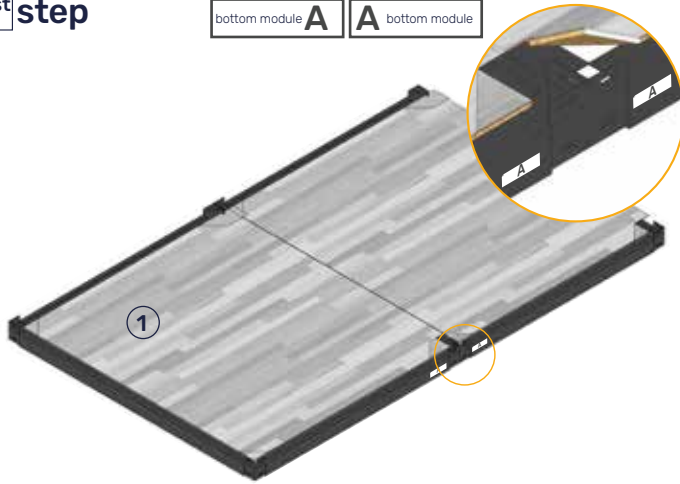


Please scan the code for the assembly video.



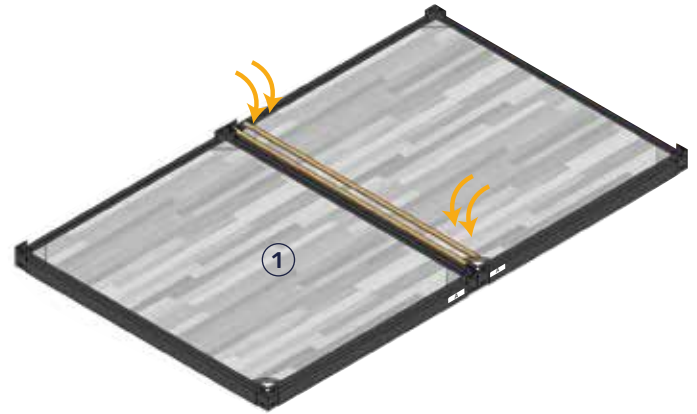
1st step

bottom module A A bottom module



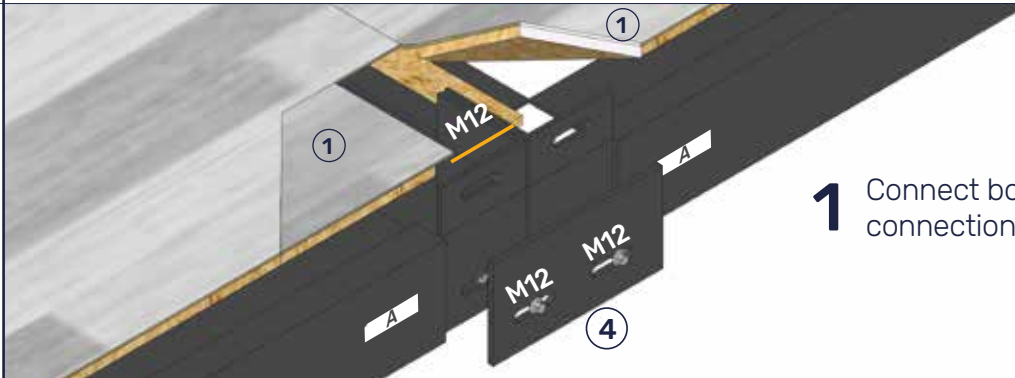
- 1 Place the bottom modules
[Proceed this step on flat, levelled ground]

A A

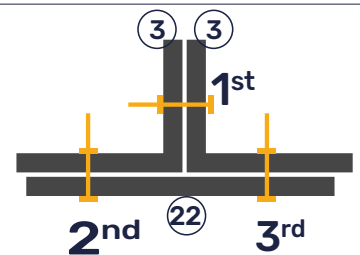
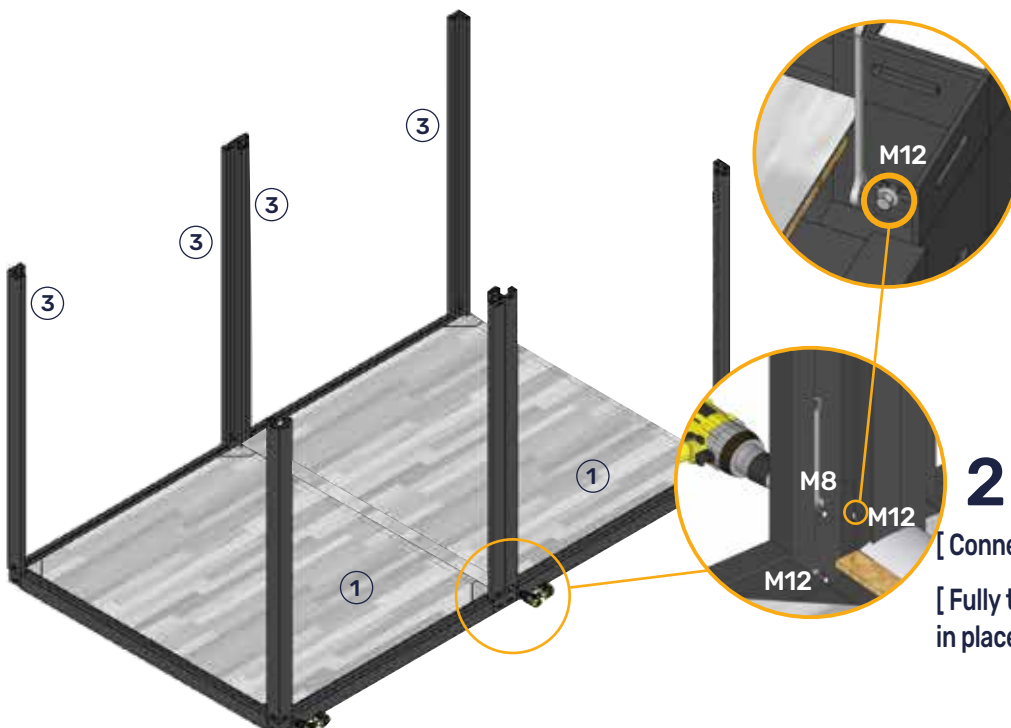


- 2 "Lift" the excessive floor coverings at the 2,4m sides Place the floor connection OSB fillers inside the channels
[Proceed this step on flat, levelled ground]

2nd step



- 1 Connect bottom modules and bottom connection plates using **M12** bolts&nuts



Plates M12
Interior Connection M12
Studs M8

- 2 Place Studs to bottom module using bolts & nuts
[Connect Studs and bottom modules at 90° angle]
[Fully tight all the bolts & nuts after all Studs are in place]

DUOMOD

Double Module Container

2,4m x 4m x 2,5m

ASSEMBLY

ÉROUNITS
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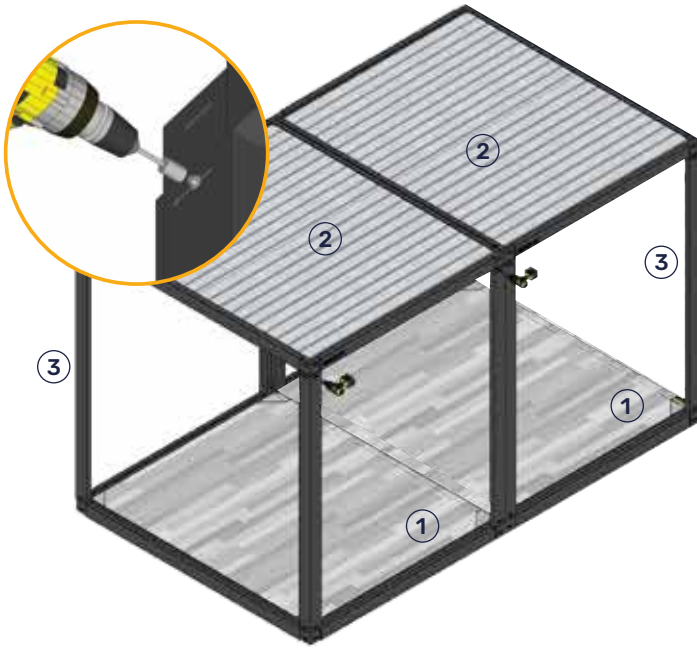


Please scan the code for the assembly video.



3rd step

A^{top} A^{top}



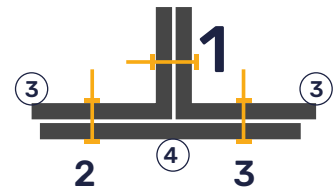
Connect top modules an top connection+crane plates using **M12** bolts&nuts



M8

Place top module, connect to studs with bolts & nuts

[Fully tight the bolt & nuts after all Studs are in place]

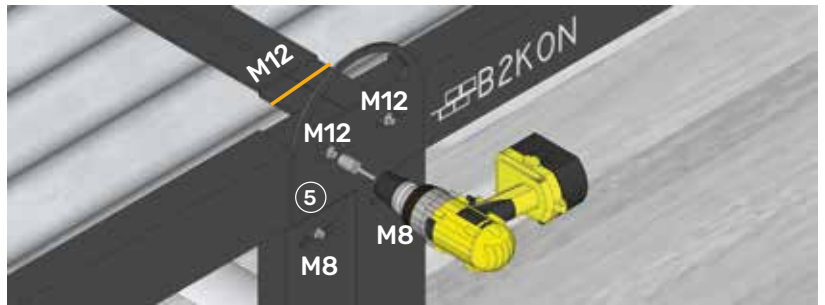
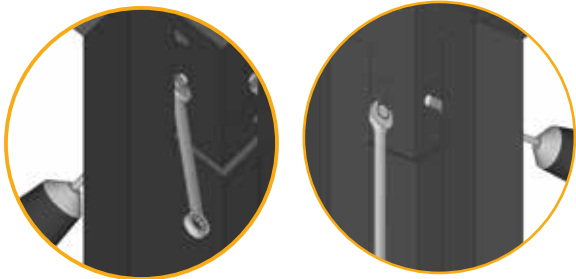


**

1st Interior Connection M12

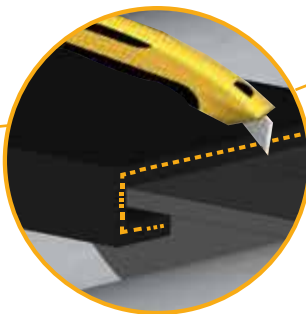
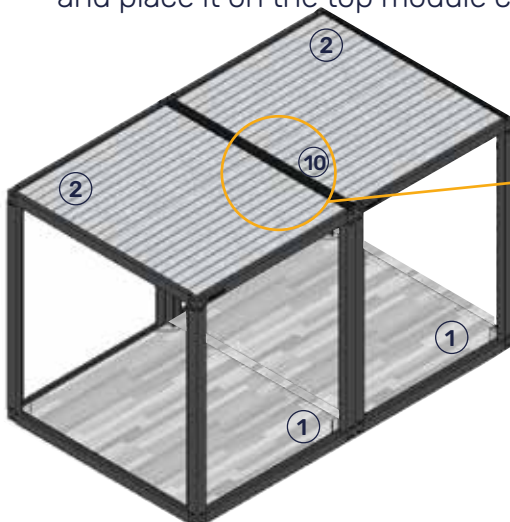
2nd Plates M12

3rd Studs M8



4th step

Cut the top gasket at right lengths and place it on the top module connections.



Correctly assembly; middle top connections

DUOMOD

Double Module Container

2,4m x 4m x 2,5m

ASSEMBLY

ÉROUNITS
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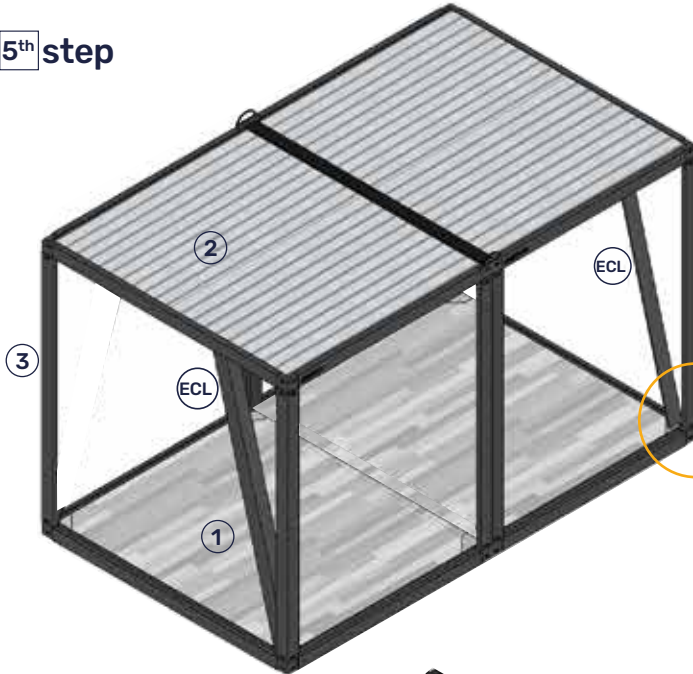
B2KON



Please scan the code for the assembly video.

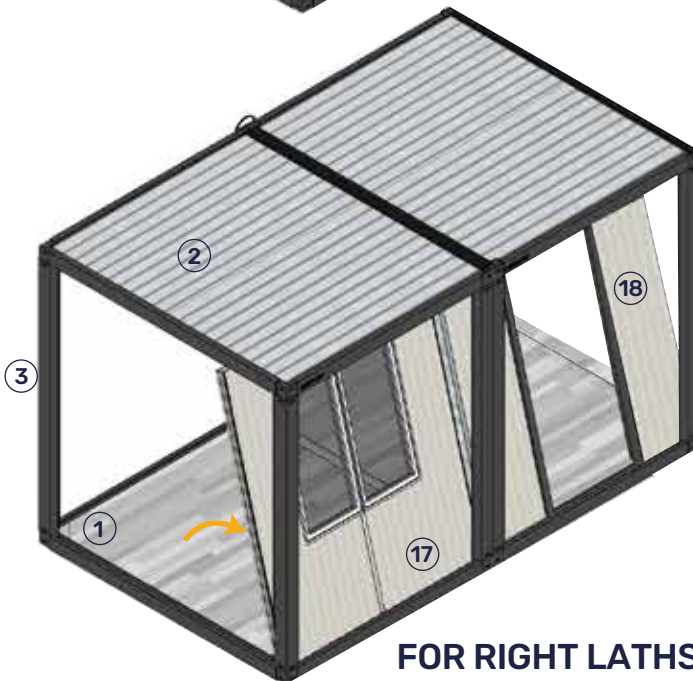


5th step



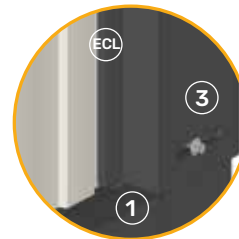
1 Place "Exterior Corner Laths" interior side of the studs

*** [This assembly step does not require screws. Exterior Corner Laths will stay at place with the force applied by the walls]**

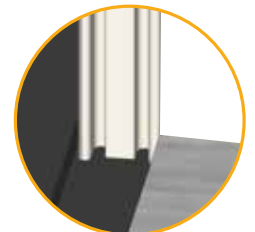


Place Short Walls

At unpacking stage, disassemble door from the wall panel.



correct assembly exterior view



Pannels should be in the channel

FOR RIGHT LATHS CHECK PAGE 10

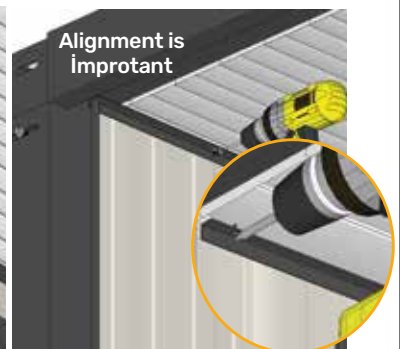
At unpacking stage, disassemble door from the wall panel.

Place the wall panell with door chasis

Place the door leaf on the hinge



Assembly top laths, apply pressure at vertical and horizontal directions. Start from center and upper screws



*** 1 start center complete all

2 start center complete all

DUOMOD

Double Module Container

2,4m x 4m x 2,5m

ASSEMBLY



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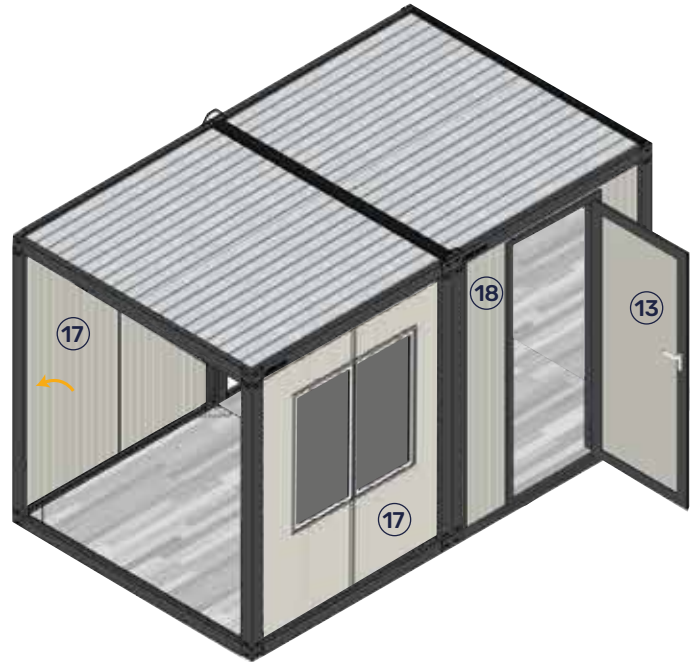
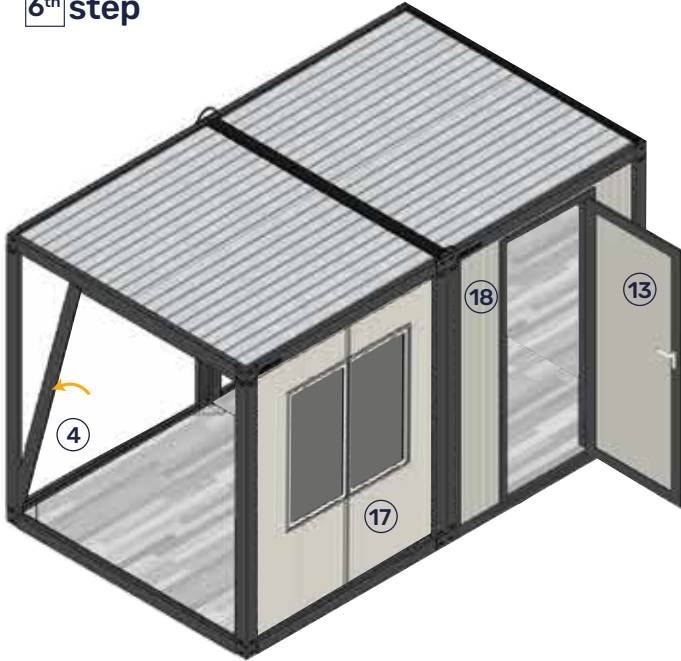


B2KON



Please scan the code
for the assembly
video.

6th step

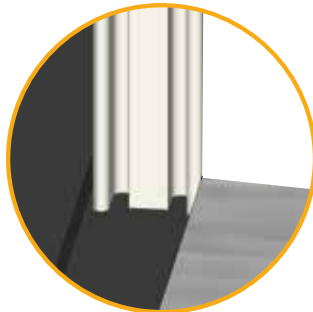


Place "Exterior Corner Laths" interior side of the studs

Place other "Short Walls"



correct assembly
exterior view



Pannels
should be in the channel



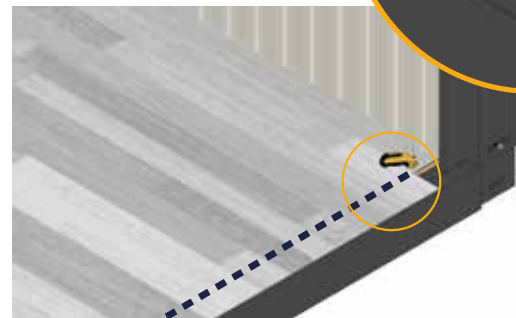
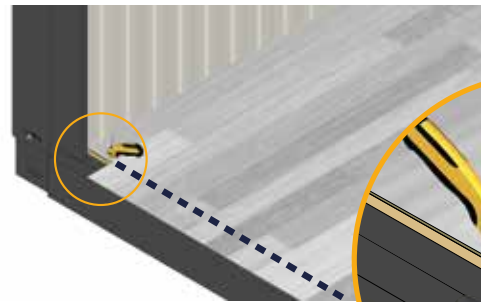
Assembly top laths, apply pressure at vertical and horizontal directions. Start from center and upper screws

↑ 1 start
center
complete
all

↘ 2 start
center
complete
all

FOR RIGHT LATHS
CHECK PAGE 10

7th step



Cut excessive floor covers from 2,40 m end sides,
follow the assembly channel

DUOMOD

Double Module Container

2,4m x 4m x 2,5m

ASSEMBLY



ÉROUNITS
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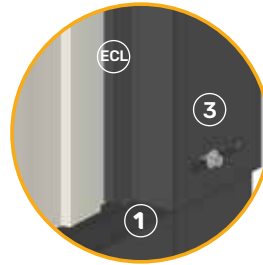
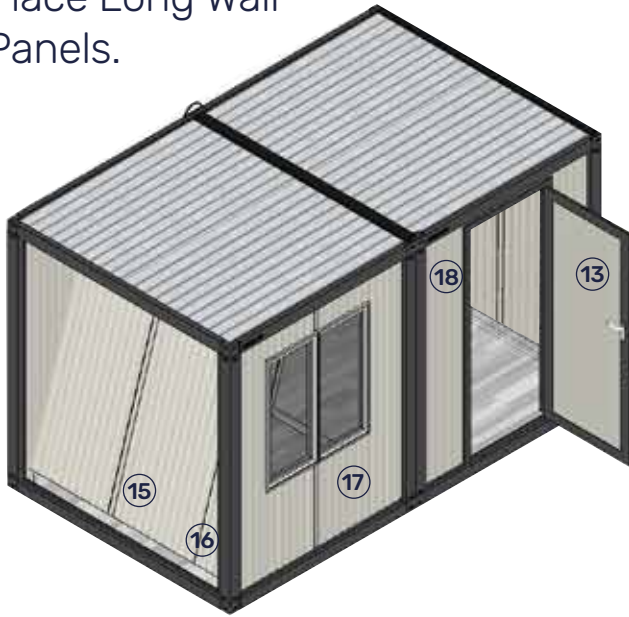


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for the assembly
video.

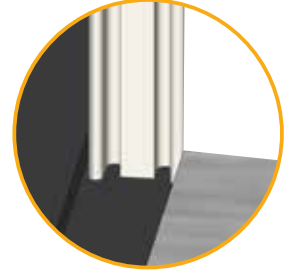


7th step

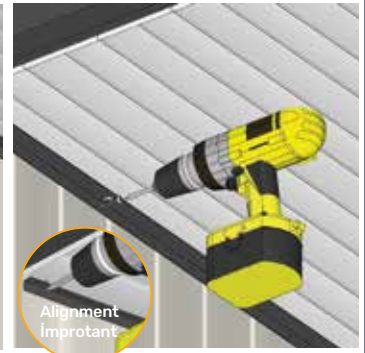
Place Long Wall
Panels.



Correct assembly
exterior view



Pannels
should be in the channel



Assembly top laths, apply pressure at vertical and horizontal
directions. Start from center and upper screws

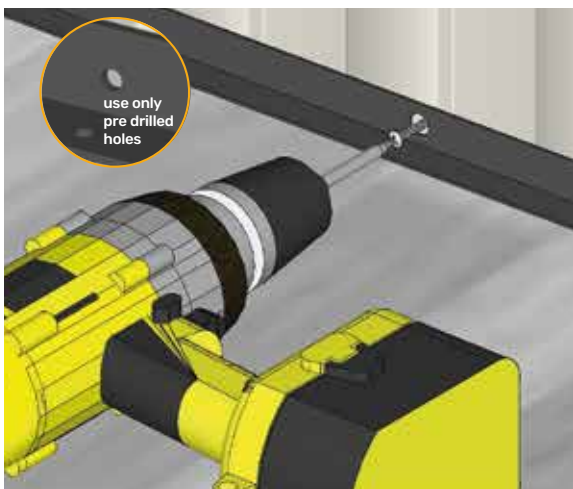
**FOR RIGHT LATHS
CHECK PAGE 10**



8th step

Assembly bottom laths, apply pressure at vertical and horizontal
directions. Start from center and down side screws

Place Interior Corner Laths
with screw



for all short & long walls

**FOR RIGHT LATHS
CHECK PAGE 10**

start
center
complete
all



start
center
complete
all



use only
pre drilled
holes

**For
All
Corners**



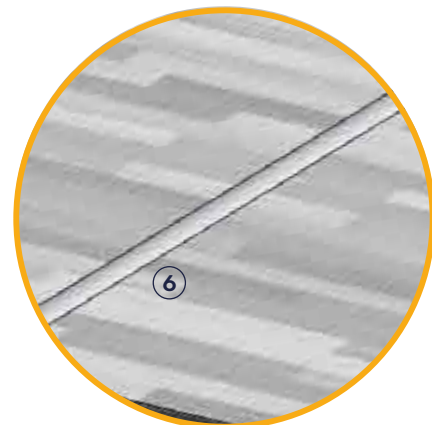
9th step

1 At Cold Climates Place Mineral Wool Fillers inside the connection cavities.

2 Place Interior Wall Connection Covers with screws



10th step



Align the floor coverings and stick floor connection covers

[Floor connection covers have adhesive tapes they do not require screw]

DUOMOD

Double Module Container

2,4m x 4m x 2,5m

ASSEMBLY

ÉROUNITS
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B2KON

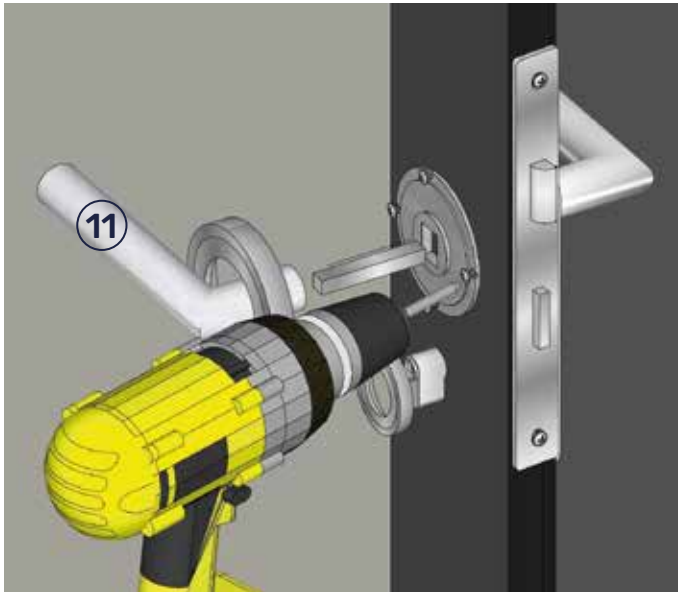


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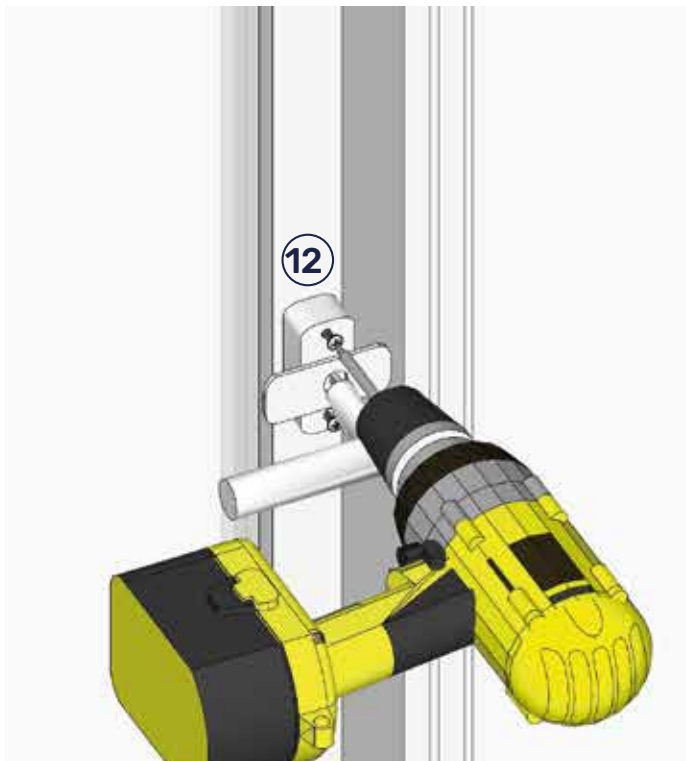
11th step

Assembly door handle and lock mechanisms as shown below
all parts are included at the package



13th step

Assembly window handle as shown below
all parts are included at the package



12th step

Place door rain cover assembly at the place with screws



14th step Sealant Application

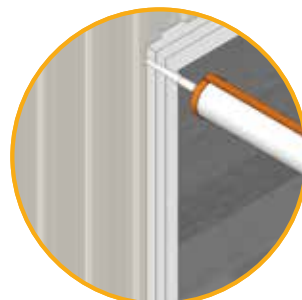
To enhance watertightness of the structure
please apply provided sealant at these connection points



Interior bottom side
of the
entrance doors



Studs connection's
exterior
faces



Exterior faces
of
window sills



Top connection side
of
Door Rain Cover

DUOMOD

Double Module Container

2,4m x 4m x 2,5m

ASSEMBLY

ÉROUNITS
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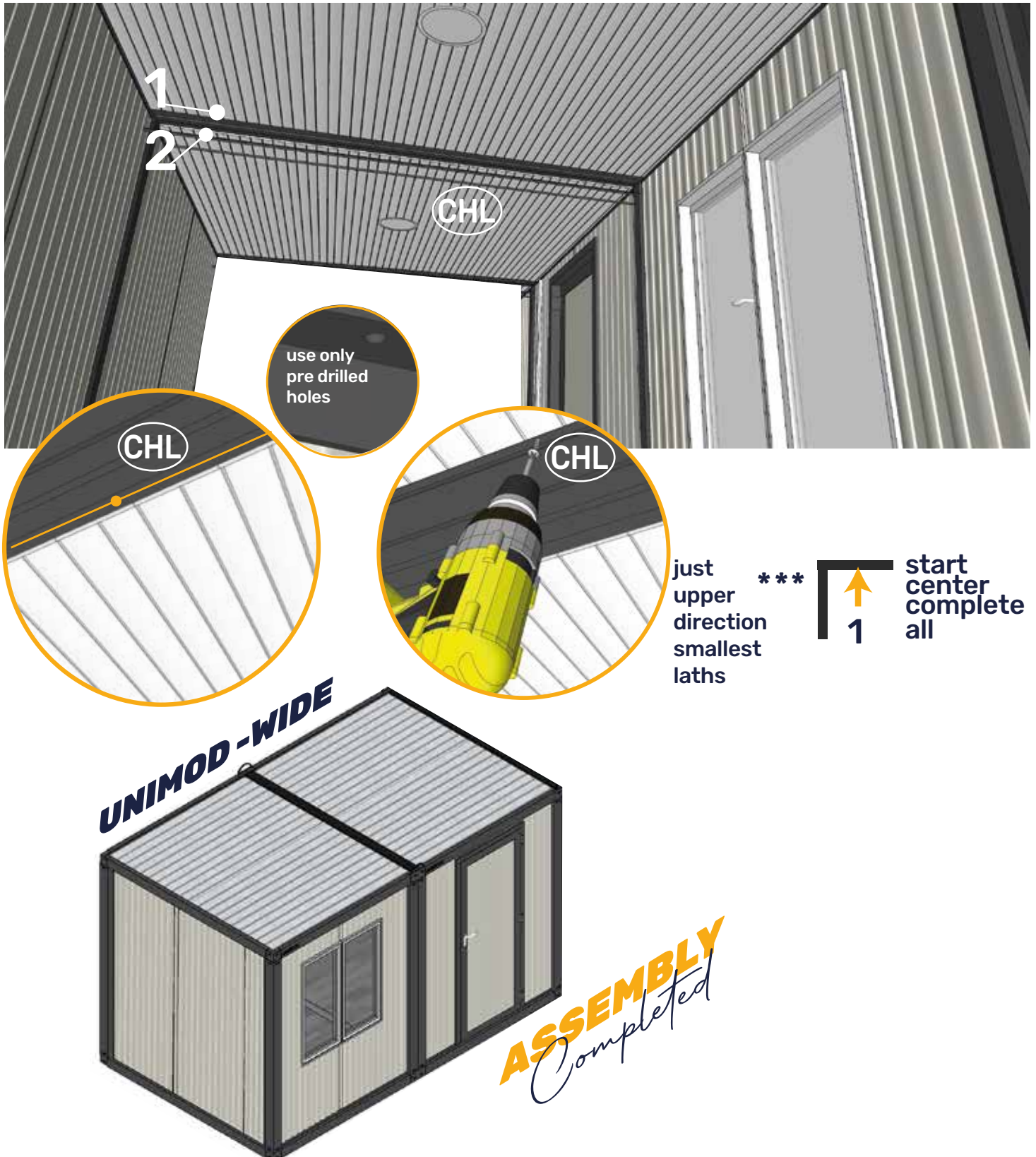


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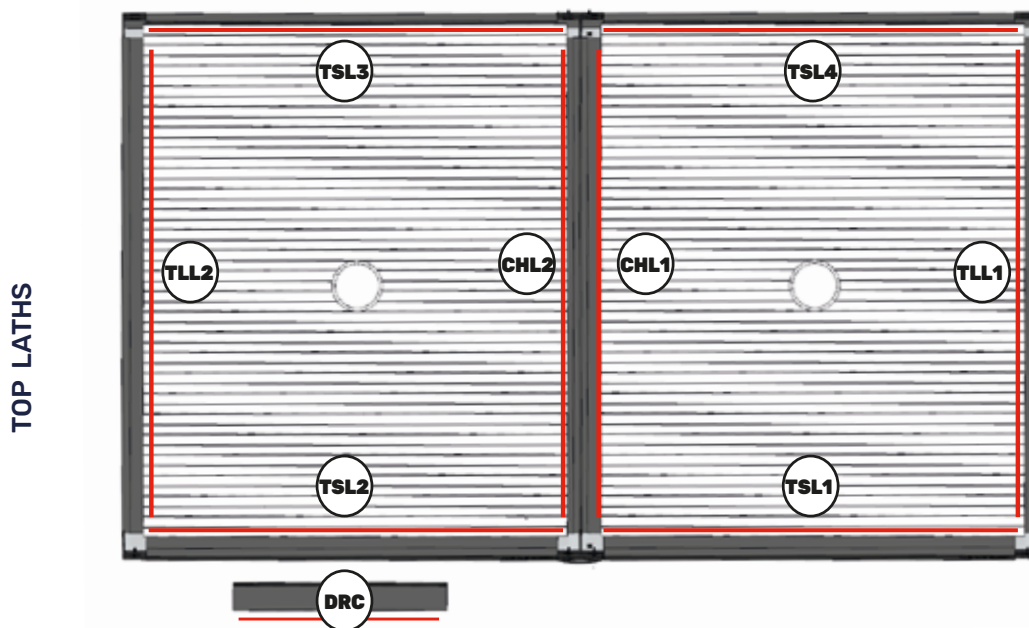
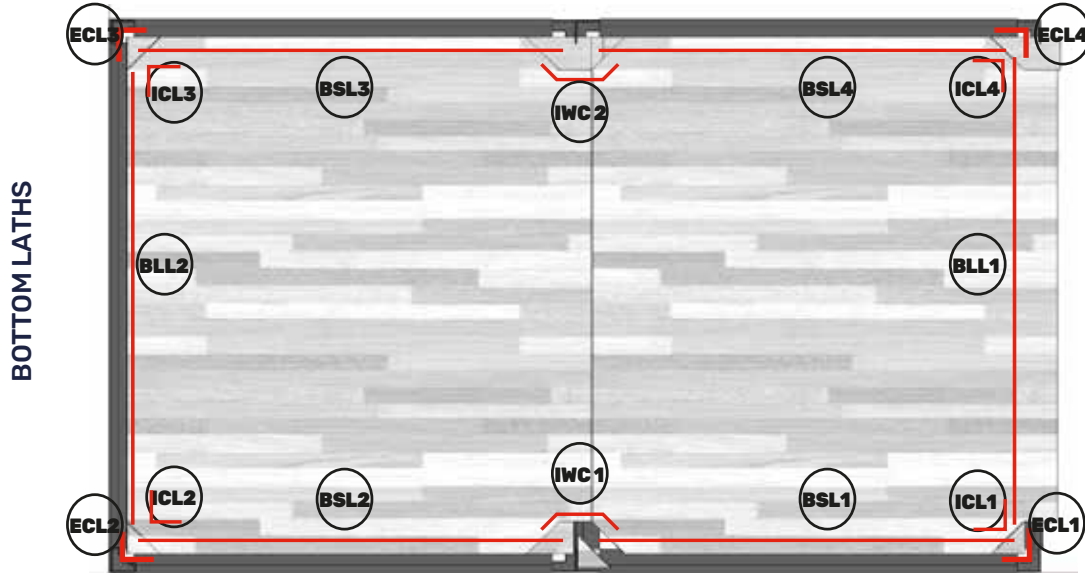
15th step ceiling hiding laths

to hide top module's PVC wainscot, place and screw ceiling hiding laths at the module connections on top of wainscot's ends.





LATHS & DESCRIPTIONS



TSL1 TOP SHORT LATH	4 PCS	ECL1 EXTERIOR CORNER LATH	4 PCS	BSL1 BOTTOM SHORT LATH	4PCS
TLL1 TOP LONG LATH	2 PCS	ICL1 INTERIOR CORNER LATH	4 PCS	BLL1 BOTTOM LONG LATH	2 PCS
CHL1 CEILING HIDING LATH	2 PCS	DRC DOOR RAIN COVER	1 PCS	IWC1 INTERIOR WALL CON. COV.	2 PCS